



**TECHNICAL ANALYSIS**  
**BAKED BEANS** with flavouring and spices 400 gr.  
 Boiled White or Navy/Pea Beans in tomato juice in metal cans with added water, tomato juice, salt, sugar, flavouring, spices.  
 Stabilized by heat process.

**INGREDIENTS:** White or Navy/Pea Beans, water, tomato juice, salt, modified starch, sugar, flavouring, spices.

**NOTE:** All the Ingredients are GMO free and they do not contain any Allergens

**DESCRIPTION:** Carla Italian Boiled Baked Beans in Tomato Sauce are natural products with no additives

**Product gluten free.**

**CONTAINER**

**APPERANCE EXTERNAL/INTERNAL :** without defects / clean and without attacks  
**CLOSING/SEAMING:** regular  
**ENCODING:** current, readable, accurate  
**LABELLING:** without defects, exact  
**TYPE CANS:** tin cans, electro-welded, coverage E/1 with internal protection  
**TYPE LIDS:** lids enamelled with or enamelled with internal and external protection

**PHYSICAL CHACTERISTICS**

<b>NET WEIGHT</b>	net declared 400g
<b>DRAINED WEIGHT</b>	≥ 60% net weight declared
<b>BROKEN GRAINS</b>	≤ 8% on drained weight
<b>DAMAGED GRAINS</b>	≤ 12% on drained weight
<b>STAINED AND DARK GRAINS</b>	≤ 3 % on drained weight
<b>MOLDY AND PERFORATED GRAINS</b>	absent
<b>SKINS</b>	≤ 30 cans 400g
<b>EMPTY</b>	≥ 5 cm Hg
<b>EXTRANEIOUS BODIES AND STONES</b>	7 on 10.000 cans (diameter ≥ 3 mm)

**CHIMICAL CHARACTERISTICS**

<b>LIQUID OF COVERAGE</b>	pH 5.0 - 6.2
<b>SALT</b>	≤ 1,0 %

**ORGANOLEPTIC CHARACTERISTICS**

<b>CONSISTENCY</b>	soft
<b>ODOR:</b>	characteristic of the product, without extraneous notes
<b>TASTE:</b>	typical of the product, without aftertaste
<b>COLOR:</b>	characteristic of the product, brown/light red/dark red

**MICROBIOLOGICAL CHARACTERISTICS**

**Microbiological test** Stable after incubation at 55°C x 7 days and 37°C x 14 days

**NUTRITIONAL INFORMATION (Average values for 100 g of product)**

<b>ENERGY</b>	kj 397,6,0/ kcal 93,7	
<b>PROTEINS</b>	3,8 g	
<b>SUGARS</b>	0,5 g	
<b>TOTAL FAT</b>	0,0 g	
<b>SATURATED</b>	3,8 g	
<b>CARBOHYDRATES</b>	18,5 g	
<b>FIBERS</b>	6,6 g	
<b>SODIUM</b>	322,6 g	

**SHELF-LIFE :** 36 months from production date–18 months from delivery date  
**STORAGE TEMPERATURE:** The product intact, at room temperature, should be stored in a cool dry place and away from sources of heat. The product once opened should be stored in the refrigerator in another container max 3 days.

**STANDARD PACKAGING:** Tray in shrink film 24/400g e 12/800g – Cardboard 6/2500g

<b>STANDARD PALLETIZING</b>	Tin/diameter	unit	case	case	weight	case	case	layers	pallet	height	pallet
<b>SIZE</b>	mm	n.	mm	mm	kg	n.	n.	n.	n.	cm	cm
24/400g	75x110	24	300x455x115	12	6	12	72	151			
12/800g	102x118	12	305x410x120	12	6	12	72	157			
6/2500g	158x150	6	330x480x160	18	5	10	50	173			

**ITALCOMEX IMPORT EXPORT SRL**  
 Via Napoli, 65 - Nocera Inferiore - 84014 - (SA) Italy  
 Tel. +39 081 5175917 - Fax +39 081 0099280  
 Web. [www.italcomex.it](http://www.italcomex.it) e-mail: [contact@italcomex.it](mailto:contact@italcomex.it)